

# Work Order ID 51963

September 10, 2009 3:00:10 PM

Page 1

Item ID: D3926-3

Accept

Revision ID: A

Item Name: Wedge

Start Date: 9/14/09 Start Qty: 4.00

Required Date: 9/24/09 Req'd Qty: 4.00

Reference:

Approvals: Process Plan: *PL*

Date: *09-9-10* Tooling:

Date:

QC:

Date: SPC (Y/N):

Date:

Run Start

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	----------------	--------------	--------------	---------------	---------------	------------------	----------------

Draw Nbr Revision Nbr

D3926 Rev A

100

0.00



Waterjet

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg D3926

Dwg Rev: *A*

Prog Rev: *A*

2-Deburr if necessary

*B 9-9-16*

*(8)*

110

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Memo

0.00

Quality Control

*B 9-9-16*

# Work Order ID 51963

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Page 2

Item ID: D3926-3

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Start Qty: 4.00

Required Date: 9/24/09

Req'd Qty: 4.00

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start

Stop

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

120

QC8- Inspect parts - second check

0.00



QC

Memo

0.00

Quality Control

80 09/09/16

XS

/

130

QC8- Inspect parts - second check

0.00



Small Fab

Memo

0.00

Small Fab

1- Deburr if necessary

80 09/09/16

8

/

140

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

80 09/09/17

XS

/

# Work Order ID 51963

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Page 3

Item ID: D3926-3

Accept



Setup Start



Revision ID: A

Stop



Item Name: Wedge

Start Date: 9/14/09 Start Qty: 4.00



Cust Item ID:

Required Date: 9/24/09 Req'd Qty: 4.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

150

Identify as per dwg & Stock Location: *BE1*

0.00



Packaging

Memo

0.00

Packaging

*9/9/18*

*(8x)*

*SP*

160

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

*09/09/21*  
*mr 09-09-18*

# Picklist Print

September 10, 2009 3:00:09 PM

Page 1

Work Order ID: 51963

Parent Item: D3926-3RevA

Parent Item Name: Wedge


Comments:

Start Date: 9/14/09

Required Date: 9/24/09

Start Qty: 4.00

Required Qty: 4.00

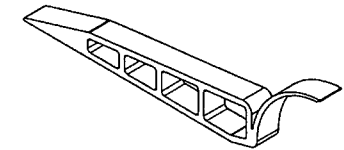
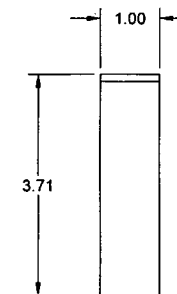
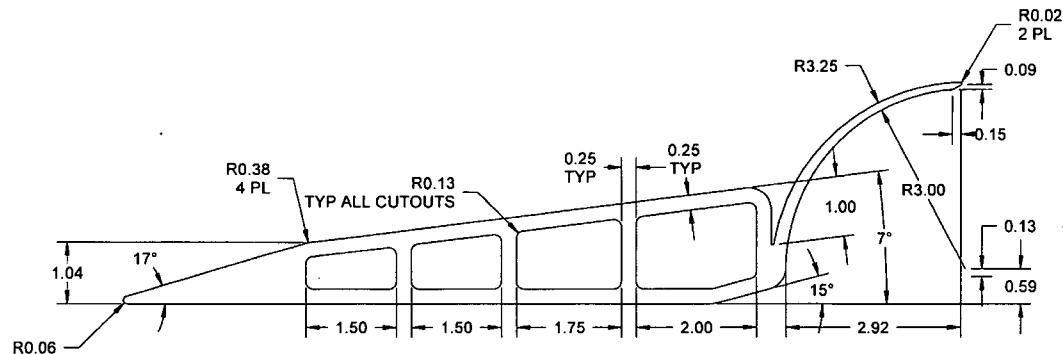
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MUHMWB10		Purchased	No			100	sf	407.5429	1.0202	2.0404		
												
UHMW 1" Black												

B 9-9-10

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
MAT	326.5752	
112186	126.5752	
112514	200	
Main Warehouse		
ST	80.9677	
108762	11	
109186	5	
110520	8	
110721	14.88	
111354	42.0877	

110721





**D3926-1 WEDGE**

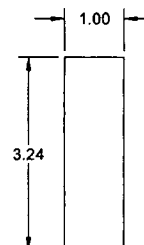
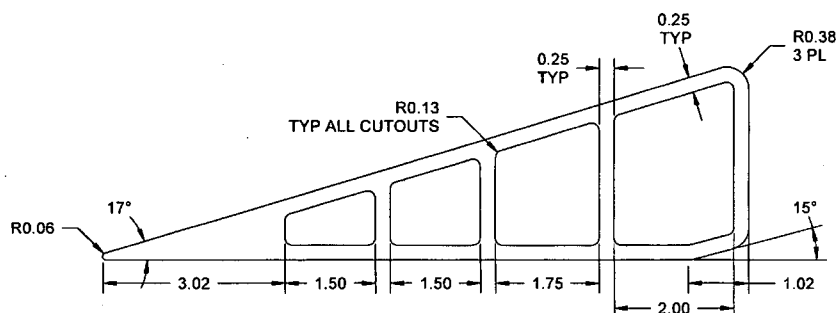
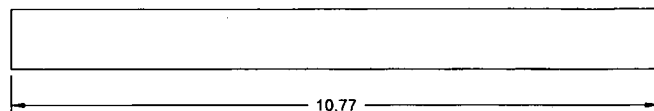
**RELEASED**

**NOTES:**

- 1) MATERIAL: 1.00" UHMW BLACK TIVAR 1000 VIRGIN MATERIAL  
REF DART SPEC MUHMB10
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3926-1" AND B/N USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 0.25 lbs

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WORK ORDER  
NO. 51963

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MFG. APPR.		TITLE	SCALE	NTS
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**D3926-3 WEDGE**

51963

**RELEASED**  
9/6/17

- NOTES:**
- 1) MATERIAL: 1.00" UHMW BLACK TIVAR 1000 VIRGIN MATERIAL  
REF DART SPEC MUHMWB10
  - 2) FINISH: N/A
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: N/A
  - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3926-3" AND B/N USING FINE POINT PERMANENT INK MARKER
  - 7) WEIGHT: 0.25 lbs

DESIGN		<b>DART AEROSPACE LTD</b>	
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